

TECHNICAL DATA SHEET

PRODUCTION DESCRIPTION

Nimlac Hammer Finish is a specialty metallic alkyd coating formulated to give an hammer effect. It dries quickly and has very good scratch, impact resistance and corrosion resistance.

KEY BENIFITS

- Excellent abrasion Resistance
- Excellent coverage
- Rapid Air Dry
- Special Hammer Tone Effect.

PRODUCT INFORMATION

Typical Uses

Decorative paints with a standard color range to choose from for coatings on steel works, such as exterior gates, pipe lines, furniture & home appliances.

Pack size

1 Ltr, 4 Ltr

Colour Range

silver grey, Green, Blue, Maroon,

Volume solids

Approximately 50%

SURFACE PREPARATION

To get the best results, ensure surfaces to be painted are sound, clean, dry (new surfaces particularly must be fully dry), and free from all defective or poorly adhering material, dirt, grease, wax. New or bare surfaces should be primed with an appropriate Nimlac Primer.

SYSTEMS INFORMATION

STIR THOROUGHLY BEFORE USE. Apply 1 coat of the appropriate coloured Nimlac Undercoat, followed by 1 or 2 coats of High gloss. When a fast drying system

is required for new work, Quick Dry Wood Primer Undercoat (available in white only) can be used as an alternative.

Allow a minimum 6-8 hours for the undercoat to dry before applying the gloss finish. Where a second coat of High Gloss is required, allow a minimum of 16 hours between coats.

For improved obliteration on rough or textured surfaces, or when using special process colours 2 coats of High Gloss will be required in order to achieve full opacity.

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NOTE: Whilst leading -edge technology has been used in the development of this product the nature of white solvent-based paints means that they will all discolor over time. The rate of discoloration is faster on areas with no or low natural or UV light. For longer lasting whiteness, we recommend the use of a water based formulation such as Quick Dry Gloss.

For best colour consistency, purchase sufficient tinted paint for each job including touch in at one time from the same source.

APPLICATION METHOD

Ensure that the correctly prepared substrate is clear of any dust , oil, and other contaminants before applying the paint.

Apply a layer of undercoat only if necessary and leave overnight before applying the topcoat.

Dilute the paint to the required viscosity.

Standard Colors, not for tinting and mixing.

Drying Times

30 minutes (Touch dry)

16 hours (Hard dry)